

# Ankerbolt installation instructions

1. Drill a 10 mm hole, 85mm deep. (See diagram).
2. Remember to OVER drill the depth of the hole by 15 mm.
3. Clean hole by brushing and blowing. (a straw is a good idea)
4. Screw the ankerbolt into the hole whilst applying slight pressure.
5. Tighten until the head of the bolt is seated against the bracket and the bracket is firmly fixed against the wall.  
Do not tighten this by more than 1/4 turn.



## Notes

Always overdrill the hole depth to allow for dust and debris.

Use a socket wrench whilst applying a slight pressure to the bolt. This helps commence its self tapping action. If resistance is felt causing a high torque, unscrew the bolt one turn, then continue screwing it in.

The anchor does not require a preload torque to ensure a fix, the torque applied should be that necessary to hold whatever is being fixed in place.

If an impact wrench is to be used as means of installation, it must be torque controlled and maximum tightening torque must not exceed 50 Nm.

